**Exercise 3.1: Video on Resource Efficiency in India**

**Required time: 5 minutes**

**Introduction**

Watch the video and take notes on the following aspects about resource efficiency in India:

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| **Challenges in current resource use in India:**  |
| **Opportunities for the Indian economy:**  |
| **Key sectors for resource efficiency in India:**  |
| **Potentials for increasing RE in the automotive sector:** |